

**Mandatory – Must be applied at all locations**

## Storage of Hazardous Liquids

Oil and liquid storage must be banded to capture accidental spillages.

The capacity of the bunds must not be less than which ever is the greater of:

- 110% of the capacity of the largest container, or
- 25% of the aggregate capacity of the containers

Where drip trays and bunds are used externally they must be protected from filling with rain, as this will reduce their capacity in the event of a spill.

Spill Kits and fire points must be available within the immediate vicinity and must be suitably sized for the quantity of liquid stored.

Locate storage areas:

- Away from traffic routes and plant where they may be easily damaged. (See right)
- A minimum of 10m from a watercourse, or 50m for a spring or borehole. (or alternative measures in place)
- Away from hard surfaces where a spill could run toward a watercourse.

